

330 Assist Arm Supplemental

Mount assist arm to base of machine using 5 bolts.



Connect assist arm to body of machine using bolts and mounting bracket.



Follow hose from Oiler inside machine. Cut hose and connect T fitting and extra hose. Run hose out the side of machine and connect to assist arm.



National Auto Tools

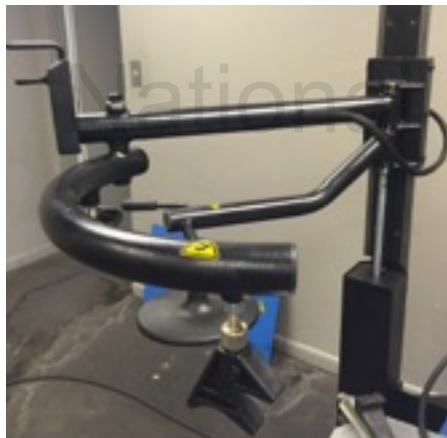


National Auto Tools

Connect hose from assist arm to hose from machine using straight coupler.



Put arms in place as shown and insert 3 hole rod through arms to hold in place.



Use Up/Down air switch to extend cylinder rod through 3 hole rod.
Use bolts to connect both cylinder and 3 hole rod.

